BASIC GRINDER

BG/6

The BG/6 is specifically designed for producing affordable, high quality tooling for manufacturing wire, bar and tube. Its features will ensure consistent results in producing accurate dies needed to hold close tolerances for a competitive edge.



MACHINE SPECIFICATIONS

Electricity 240 V, 1 phase, 50/60Hz

Angle 0 - 90 degrees included

Table Travel 0 -2 3/4" (69mm)

Weight 425lbs (193kg)

Internal Grinding Capacity .060 - 3.00" (1.50 - 75mm)

Work Holding Capacity 1.5 - 6.00" (38 - 152mm)

Grinding Spindle 15,000 - 40,000 RPM, 1.75HP (1.3KW)

MACHINE FEATURES

Specially designed plunge grinding feature cuts .020" (0.51mm) per minute. This can reclaim dead inventory and reduce labor costs.

The die geometry is controlled through preset machine settings which consistently grind each die the same giving repeatable results and more output per die.

The digital micrometer accurately controls the amount of material removed.

The auto feed cycle frees the operator for multiple tasks.



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