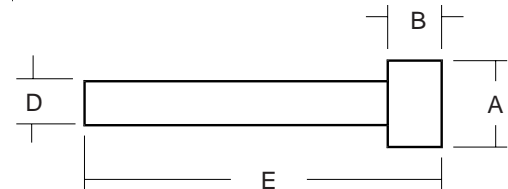
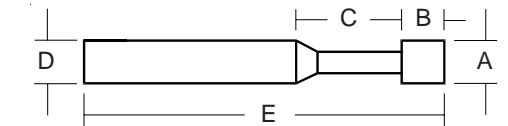


# CYLINDRICAL BONDED PINS

Die Quip's line of bonded grinding pins feature tungsten carbide or hardened steel shanks with diamond abrasive. We offer two different types of bonded pins, resin and copper, to meet your specific finishing needs. The resin bond is a softer and more open bond that is best used for heavier material removal in coarser grits. While the copper bond is specifically designed to replace hand finishing with diamond compound. This hard bond provides a mirror finish when used in grit sizes finer than 800.



R = Resin Bond  
C = Copper Bond

## STANDARD BONDED PINS\*

| Description | Part No. | Diamond   | A    | B    | C   | D   | E     | Description | Part No. | Diamond   | A   | B   | C | D   | E |
|-------------|----------|-----------|------|------|-----|-----|-------|-------------|----------|-----------|-----|-----|---|-----|---|
| DQ 93       | 95409100 | 600R(D30) | 3/32 | 3/16 | 1/4 | 1/8 | 2 1/2 | DQB 625     | 95462300 | 600R(D30) | 5/8 | 3/8 | - | 3/8 | 3 |
|             | 96509100 | 800C(D20) |      |      |     |     |       |             | 96562300 | 800C(D20) |     |     |   |     |   |
|             | 96909100 | 1600C(D8) |      |      |     |     |       |             | 96962300 | 1600C(D8) |     |     |   |     |   |
| DQ 93L      | 95409101 | 600R(D30) | 3/32 | 1/4  | 1/4 | 1/8 | 2 1/2 | DQB 750     | 95475300 | 600R(D30) | 3/4 | 3/8 | - | 3/8 | 3 |
|             | 96509101 | 800C(D20) |      |      |     |     |       |             | 96575300 | 800C(D20) |     |     |   |     |   |
|             | 96909101 | 1600C(D8) |      |      |     |     |       | DQB 875     | 95487300 | 600R(D30) | 7/8 | 3/8 | - | 3/8 | 3 |
| DQ 125      | 95412100 | 600R(D30) | 1/8  | 1/8  | 1/4 | 1/8 | 2 1/2 |             | 96587300 | 800C(D20) |     |     |   |     |   |
|             | 96512100 | 800C(D20) |      |      |     |     |       | DQB 1000    | 95400300 | 600R(D30) | 1   | 3/8 | - | 3/8 | 3 |
|             | 96912100 | 1600C(D8) |      |      |     |     |       |             | 96500300 | 800C(D20) |     |     |   |     |   |
| DQ 125L     | 95412101 | 600R(D30) | 1/8  | 3/16 | 1/4 | 1/8 | 2 1/2 | DQC 625     | 95462400 | 600R(D30) | 5/8 | 1/2 | - | 1/2 | 4 |
|             | 96512101 | 800C(D20) |      |      |     |     |       |             | 96562400 | 800C(D20) |     |     |   |     |   |
|             | 96912101 | 1600C(D8) |      |      |     |     |       |             | 96962400 | 1600C(D8) |     |     |   |     |   |
| DQ 187      | 95418100 | 600R(D30) | 3/16 | 1/4  | -   | 1/8 | 2 1/2 | DQC 750     | 95475400 | 600R(D30) | 3/4 | 1/2 | - | 1/2 | 4 |
|             | 96518100 | 800C(D20) |      |      |     |     |       |             | 96575400 | 800C(D20) |     |     |   |     |   |
|             | 96918100 | 1600C(D8) |      |      |     |     |       |             | 96975400 | 1600C(D8) |     |     |   |     |   |
| DQA 250     | 95425200 | 600R(D30) | 1/4  | 1/4  | 1/2 | 1/4 | 3     | DQC 875     | 95487400 | 600R(D30) | 7/8 | 1/2 | - | 1/2 | 4 |
|             | 96525200 | 800C(D20) |      |      |     |     |       |             | 96587400 | 800C(D20) |     |     |   |     |   |
|             | 96925200 | 1600C(D8) |      |      |     |     |       | DQC 1000    | 95400400 | 600R(D30) | 1   | 1/2 | - | 1/2 | 4 |
| DQA 312     | 95431200 | 600R(D30) | 5/16 | 1/4  | 1/2 | 1/4 | 3     |             | 96500400 | 800C(D20) |     |     |   |     |   |
|             | 96531200 | 800C(D20) |      |      |     |     |       |             |          |           |     |     |   |     |   |
|             | 96931200 | 1600C(D8) |      |      |     |     |       |             |          |           |     |     |   |     |   |
| DQA 500     | 95450200 | 600R(D30) | 1/2  | 1/4  | -   | 1/4 | 3     |             |          |           |     |     |   |     |   |
|             | 96550200 | 800C(D20) |      |      |     |     |       |             |          |           |     |     |   |     |   |
|             | 96950200 | 1600C(D8) |      |      |     |     |       |             |          |           |     |     |   |     |   |
| DQA 625     | 95462200 | 600R(D30) | 5/8  | 3/8  | -   | 1/4 | 3     |             |          |           |     |     |   |     |   |
|             | 96562200 | 800C(D20) |      |      |     |     |       |             |          |           |     |     |   |     |   |
|             | 96962200 | 1600C(D8) |      |      |     |     |       |             |          |           |     |     |   |     |   |
| DQB 500     | 95450300 | 600R(D30) | 1/2  | 3/8  | -   | 3/8 | 3     |             |          |           |     |     |   |     |   |
|             | 96550300 | 800C(D20) |      |      |     |     |       |             |          |           |     |     |   |     |   |
|             | 96950300 | 1600C(D8) |      |      |     |     |       |             |          |           |     |     |   |     |   |

\* Custom sizes, grits and CBN abrasives are available by request.

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