

DIE FINISHER

FM



The FM is a modern die finisher designed to economically polish and size draw dies to a superior mirror finish. The machine features ensure consistent results in polishing the approach angles and bearings while reducing tooling and repair costs. The die geometry is controlled through preset machine settings which consistently polish each die the same giving repeatable results and more output per die. The specially designed angle pin setup polishes angles and bearings with one tool, which reduces change-over time and tooling costs. Our unique modern design produces high quality finishes while reducing down-time due to maintenance repairs.

MACHINE SPECIFICATIONS

Work Holding Capacity:
3" 3 jaw chuck - 0 to 2.93 (74 mm)

Electricity:
120 V, 50/60 Hz, 1 phase
220 V, 50/60 Hz, 1 phase through transformer

Weight:
120 lbs. (54 kg)

Angle:
0 to 60 degrees included

Table Travel:
0 to 2 3/4" (69 mm)

Maximum Internal Polishing Capacity:
.020 - .400" (0.50 - 10 mm)

DIE QUIP CORP.

5360 Enterprise Blvd.
Bethel Park, PA 15102 USA
412/833-1662
412/835-6474 FAX
www.DIEQUIP.com
email - DIEQUIP@DIEQUIP.com