

LAPSTOCK

Die Quip's line of lapstock is used as the lapping tool to polish or size wire die bearings. It is precision centerless ground from music wire and W1 tool steel to provide an accurate lap that holds size for a long time. It is provided in 2 or 3' (0.6m or 0.9m) lengths which means one piece can be cut into a number of small lengths making lapstock a very economical lapping material compared to plug gages. It is available in increments of .001" (0.025mm) over the entire size range.



STANDARD LAPSTOCK SIZES*

<u>Sizes in Inches**</u>	<u>Tolerance</u>	<u>Material</u>	<u>Length</u>
.003-.061" (0.76-1.55mm)	+/- .0003" (0.0076mm)	Music Wire	2'
.062-.124" (1.58-3.15mm)	+/- .0003" (0.0076mm)	W1	3'
.125-.375" (3.18-9.52mm)	+/- .0005" (0.013mm)	W1	3'

* Custom sizes are available by request but require a minimum order of 5 pieces.

** Metric sizes are converted from inch and may not be available in specific sizes within the listed tolerances.

DIE QUIP CORP.

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